



## Safety Data Sheet

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LOCTITE 609

SDS No. : 153471

V001.4

Date of issue: 27.04.2020

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** LOCTITE 609

**Intended use:** Anaerobic Adhesive

**Supplier:**

Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

Phone: +61 (3) 9724 6444

**Emergency information:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**

Hazardous according to the criteria of Safe Work Australia.

**GHS Classification:**

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Skin irritation	Category 2	
Serious eye irritation	Category 2A	
Skin sensitizer	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Acute hazards to the aquatic environment	Category 3	
Chronic hazards to the aquatic environment	Category 3	

**Hazard pictogram:**



**Signal word:**

Warning

<b>Hazard statement(s):</b>	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary Statement(s):</b>	
<b>Prevention:</b>	P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P362 Take off contaminated clothing.
<b>Storage:</b>	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
<b>Disposal:</b>	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Dangerous Goods information:**

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Signal word:**

HAZARDOUS

**Section 3. Composition / information on ingredients**

**General chemical description:** Mixture  
**Type of preparation:** Anaerobic Sealant

**Identity of ingredients:**

Chemical ingredients	CAS-No.	Proportion
2-Hydroxyethyl methacrylate	868-77-9	10- 30 %
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide	80-15-9	< 3 %
methacrylic acid	79-41-4	< 1 %
non hazardous ingredients~		60- 100 %

**Section 4. First aid measures**

<b>Ingestion:</b>	Do not induce vomiting. Have victim rinse mouth thoroughly with water. Seek medical advice.
<b>Skin:</b>	Immediately flush skin with plenty of water (using soap, if available). Seek medical advice.
<b>Eyes:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Seek medical advice.
<b>Inhalation:</b>	Move to fresh air. Keep warm and in a quiet place. Seek medical advice.
<b>First Aid facilities:</b>	Eye wash Normal washroom facilities
<b>Medical attention and special treatment:</b>	Treat symptomatically.

### Section 5. Fire fighting measures

<b>Suitable extinguishing media:</b>	Carbon dioxide, foam, powder
<b>Decomposition products in case of fire:</b>	Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide. Carbon dioxide. Oxides of nitrogen.
<b>Special protective equipment for fire-fighters:</b>	Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.
<b>Additional fire fighting advice:</b>	In case of fire, keep containers cool with water spray.

### Section 6. Accidental release measures

<b>Personal precautions:</b>	Ensure adequate ventilation. Avoid skin and eye contact. Wear appropriate personal protective equipment.
<b>Environmental precautions:</b>	Do not empty into drains / surface water / ground water.
<b>Clean-up methods:</b>	For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

### Section 7. Handling and storage

<b>Precautions for safe handling:</b>	Use only in well-ventilated areas. Avoid skin and eye contact. Wear suitable protective clothing, safety glasses and gloves. Prolonged or repeated skin contact should be avoided
<b>Conditions for safe storage:</b>	Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

### Section 8. Exposure controls / personal protection

**National exposure standards:**

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Eye protection:</b>	Wear protective glasses.
<b>Skin protection:</b>	Wear suitable protective clothing. Avoid skin-contact. Recommended gloves include butyl rubber and neoprene. Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
<b>Respiratory protection:</b>	If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

**Section 9. Physical and chemical properties**

<b>Specific gravity:</b>	1.1
<b>Boiling point:</b>	> 150 °C (> 302 °F)
<b>Flash point:</b> (Tagliabue closed cup)	> 93.3 °C (> 199.94 °F)
<b>Vapor pressure:</b> (; 26 °C (78.8 °F))	< 6 mbar
<b>Density:</b>	1.1 g/cm <sup>3</sup>
<b>VOC content:</b> (2010/75/EC)	< 3.00 %

**Section 10. Stability and reactivity**

<b>Stability:</b>	Stable under recommended storage conditions.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials.
<b>Incompatible materials:</b>	Reacts with strong oxidants.
<b>Hazardous decomposition products:</b>	Thermal decomposition can lead to release of irritating gases and vapors.  Carbon monoxide. Carbon dioxide. Oxides of nitrogen.

**Section 11. Toxicological information**

**Health Effects:****Ingestion:**

Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

**Skin:**

Causes skin irritation.

Symptoms may include redness, edema, drying, defatting and cracking of the skin.

May cause skin sensitization.

**Eyes:**

Causes serious eye irritation.

Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Inhalation:**

This product is irritating to the respiratory system.

Vapors are irritating to the nose, throat and respiratory tract resulting in dryness of throat and tightness in chest. Other symptoms of overexposure include headache, nausea, narcosis, fatigue and loss of appetite.

**Acute toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LD50	> 5,000 mg/kg	oral		rat	not specified
	LD50	> 5,000 mg/kg	dermal		rabbit	not specified
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	LD50	382 mg/kg	oral		rat	other guideline:
	LD50	530 - 1,060 mg/kg	dermal		rat	other guideline:
	Acute toxicity estimate (ATE)	1,100 mg/kg	dermal			Expert judgement
methacrylic acid 79-41-4	LD50	1,320 mg/kg	oral	4 h	rat	OECD Guideline 401 (Acute Oral Toxicity)
	LC50	> 3.6 mg/l	inhalation		rat	
	LD50	500 - 1,000 mg/kg	dermal		rabbit	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	irritating		rabbit	Draize Test
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	negative positive negative negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test mammalian cell gene mutation assay bacterial reverse mutation assay (e.g Ames test)	with and without with and without with and without with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test) OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test) OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
2-Hydroxyethyl methacrylate 868-77-9	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	negative	dermal		mouse	not specified
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methacrylic acid 79-41-4	negative	inhalation		mouse	OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test)

**Repeated dose toxicity:**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	NOAEL=100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	not specified

**Section 12. Ecological information**

**General ecological information:** Do not empty into drains / surface water / ground water.

**Ecotoxicity:** Harmful to aquatic life with long lasting effects.

**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LC50	> 100 mg/l	Fish	96 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	836 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	400 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	EC0	> 3,000 mg/l	Bacteria	16 h	Pseudomonas fluorescens	other guideline:
α, α-dimethylbenzyl hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	ErC50	3.1 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
α, α-dimethylbenzyl hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		not specified
methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
methacrylic acid 79-41-4	NOEC	8.2 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC50	45 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
methacrylic acid 79-41-4	EC10	100 mg/l	Bacteria	17 h		not specified

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
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2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	92 - 100 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

**Bioaccumulative potential / Mobility in soil:**

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2-Hydroxyethyl methacrylate 868-77-9	0.42				25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
$\alpha$ , $\alpha$ -dimethylbenzyl hydroperoxide 80-15-9	2.16					not specified
methacrylic acid 79-41-4	0.93				22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

**Section 13. Disposal considerations**

**Waste disposal of product:** Dispose of in accordance with local and national regulations.

**Disposal for uncleaned package:** After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated. Disposal must be made according to official regulations.

**Section 14. Transport information**

**Road and Rail Transport:**

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Marine transport IMDG:**

Not dangerous goods

**Air transport IATA:**

Not dangerous goods

**Section 15. Regulatory information**

SUSMP Poisons Schedule

None



### Section 16. Other information

**Abbreviations/acronyms:** ADGC - Australian Dangerous Goods Code  
GHS: Globally Harmonized System  
CAS: Chemical Abstracts Service  
LD 50: Lethal Dose 50%  
OECD: Organization for Economic Cooperation and Development  
LC 50: Lethal Concentration 50%  
IMDG: International Maritime Dangerous Goods code  
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations  
STEL - Short term exposure limit  
TWA - Time weighted average

**Reason for issue:** Reviewed SDS. Reissued with new date. involved chapters: 1,2,6,15,16

**Date of previous issue:** 08.05.2015

**Disclaimer:**

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