



## Safety Data Sheet

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LOCTITE 515

MSDS-No. : 153466

V000.0

Date of issue: 21.09.2015

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** LOCTITE 515

**Intended use:** Anaerobic Adhesive

**Supplier:**

Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

Phone: +61 (3) 9724 6444

**Emergency information:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**

Hazardous according to the criteria of Safe Work Australia.

**GHS Classification:**

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Skin irritation	Category 2	
Serious eye damage/eye irritation	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Chronic hazards to the aquatic environment	Category 3	

**Hazard pictogram:**



**Signal word:** Danger

<b>Hazard statement(s):</b>	H315 Causes skin irritation. H318 Causes serious eye damage. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
<b>Precautionary Statement(s):</b>	
<b>Prevention:</b>	P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response:</b>	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338+P315 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention. P332+P313 If skin irritation occurs: Get medical advice/attention. P362 Take off contaminated clothing.
<b>Storage:</b>	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
<b>Disposal:</b>	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

Classification of material Xi - Irritant

**Risk phrases:**

R36/37/38 Irritating to eyes, respiratory system and skin.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Safety phrases:**

S24/25 Avoid contact with skin and eyes.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S28 After contact with skin, wash immediately with plenty of water.

S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

S46 If swallowed, seek medical advice immediately and show this container or label.

S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

**Dangerous Goods information:**

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Signal word:**

HAZARDOUS

**Section 3. Composition / information on ingredients**

<b>General chemical description:</b>	Mixture
<b>Type of preparation:</b>	Anaerobic Sealant

**Identity of ingredients:**

Chemical ingredients	CAS-No.	Proportion
Acrylic acid	79-10-7	< 5 %
Cumene hydroperoxide	80-15-9	< 3 %
non hazardous ingredients~		60- 100 %

**Section 4. First aid measures**

<b>Ingestion:</b>	Do not induce vomiting. Have victim rinse mouth thoroughly with water. Seek medical advice.
<b>Skin:</b>	In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Seek medical advice.
<b>Eyes:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.
<b>Inhalation:</b>	Move to fresh air in case of accidental inhalation of vapours. Seek medical advice.
<b>First Aid facilities:</b>	Eye wash and safety shower Normal washroom facilities
<b>Medical attention and special treatment:</b>	Treat symptomatically and supportively.

**Section 5. Fire fighting measures**

<b>Suitable extinguishing media:</b>	Carbon dioxide, foam, powder
<b>Decomposition products in case of fire::</b>	Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide Carbon dioxide. Oxides of nitrogen. Oxides of sulfur.
<b>Special protective equipment for fire-fighters:</b>	Wear full protective clothing. Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA).
<b>Additional fire fighting advice:</b>	In case of fire, keep containers cool with water spray. Collect contaminated fire fighting water separately. It must not enter drains.

**Section 6. Accidental release measures**

<b>Personal precautions:</b>	Avoid skin and eye contact. Wear protective equipment. Ensure adequate ventilation.
<b>Environmental precautions:</b>	Waste disposal with the approval of the responsible local authority. Do not discharge into surface water/ground water.
<b>Clean-up methods:</b>	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

**Section 7. Handling and storage**

<b>Precautions for safe handling:</b>	Use only in well-ventilated areas. Avoid skin and eye contact. Wear suitable protective clothing, safety glasses and gloves.
<b>Conditions for safe storage:</b>	Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.
<b>Unsuitable materials with product:</b>	plastic

**Section 8. Exposure controls / personal protection****National exposure standards:**

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m3)	Peak Limit. (ppm)	Peak Limit. (mg/m3)	STEL (ppm)	STEL (mg/m3)
ACRYLIC ACID 79-10-7		2	5.9	-	-	-	-

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Eye protection:</b>	For eye protection, use tightly fitted safety goggles and a face-shield
<b>Skin protection:</b>	Wear suitable protective clothing. Recommended gloves include butyl rubber and neoprene.  Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
<b>Respiratory protection:</b>	If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

**Section 9. Physical and chemical properties**

<b>Appearance:</b>	purple liquid, opaque
<b>Odor:</b>	Sharp
<b>Specific gravity:</b>	1.1
<b>Boiling point:</b>	150 °C (302 °F)
<b>Flash point:</b>	> 93.3 °C (> 199.94 °F)
<b>Vapor pressure:</b>	< 10 mm hg (; 27 °C (80.6 °F))
<b>Density:</b>	1.1 g/cm3
<b>Solubility in water:</b>	Slightly soluble (20 °C)
<b>VOC content:</b>	< 10 % (2010/75/EC)

**Section 10. Stability and reactivity**

<b>Stability:</b>	Stable under normal conditions of temperature and pressure.
<b>Conditions to avoid:</b>	Avoid excessive heat and ignition sources. Extremes of temperature.
<b>Incompatible materials:</b>	Strong oxidizing agents. Acids and bases. Reducing agents.
<b>Hazardous decomposition products:</b>	Thermal decomposition can lead to release of irritating gases and vapors.  carbon monoxide Carbon dioxide. Oxides of sulfur. Oxides of nitrogen.
<b>Hazardous polymerization:</b>	Will not occur.

**Section 11. Toxicological information**

<b>Health Effects:</b>	
<b>Ingestion:</b>	May cause mild gastrointestinal irritation with nausea, vomiting, diarrhea and abdominal pain.
<b>Skin:</b>	Causes skin irritation. Symptoms may include redness, edema, drying, defatting and cracking of the skin.
<b>Eyes:</b>	Causes serious eye damage. Contact with the eyes may cause moderate to severe eye injury. Eye contact may result in corneal injury. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.
<b>Inhalation:</b>	Causes respiratory tract irritation. Vapors may cause irritation of the nose, throat, and respiratory tract.

**Acute toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Acrylic acid 79-10-7	LD50	1,500 mg/kg	oral	4 h	rat	BASF Test OECD Guideline 403 (Acute Inhalation Toxicity) Expert judgement
	LC50	> 5.1 mg/l	inhalation		rat	
	Acute toxicity estimate (ATE)	11 mg/l	inhalation		rabbit	Expert judgement OECD Guideline 402 (Acute Dermal Toxicity)
	Acute toxicity estimate (ATE)	1,100 mg/kg	dermal			
	LD50	> 2,000 mg/kg	dermal			
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	highly corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Acrylic acid 79-10-7	corrosive	21 d	rabbit	BASF Test

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
Acrylic acid 79-10-7	not sensitising	Skin painting test	guinea pig	

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

**Repeated dose toxicity:**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	

**Section 12. Ecological information**

**General ecological information:** Do not empty into drains / surface water / ground water.

**Ecotoxicity:** Harmful to aquatic life with long lasting effects.

**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Acrylic acid 79-10-7	LC50	27 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	EC10	0.03 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC50	0.13 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	41 mg/l	Bacteria	16 h		
Cumene hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3.1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min		

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

**Bioaccumulative potential / Mobility in soil:**

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Acrylic acid 79-10-7		3.16				
Acrylic acid 79-10-7	0.46				25 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)
Cumene hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
Cumene hydroperoxide 80-15-9	2.16					

### Section 13. Disposal considerations

- Waste disposal of product:** Dispose of in accordance with local and national regulations.
- Disposal for uncleaned package:** After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated. Disposal must be made according to official regulations.

### Section 14. Transport information

**Road and Rail Transport:**

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**General information:**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

### Section 15. Regulatory information

- SUSMP Poisons Schedule** None
- AICS:** All components are listed or are exempt from listing on the Australian Inventory of Chemical Substances (AICS).

### Section 16. Other information

- Abbreviations/acronyms:** ADGC - Australian Dangerous Goods Code  
IMDG: International Maritime Dangerous Goods code  
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations  
STEL - Short term exposure limit  
TWA - Time weighted average
- Reason for issue:** Reviewed SDS. Reissued with new date. involved chapters: 1 - 16
- Date of previous issue:** 25.08.2011
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